

Together we make the perfect package

Power Sealer TC

Temperature Controlled (Vacuum) Impulse Sealer

(VAC) PSR TC

Equipped with: ATC + ALK Version 1.01_01

Technical Specification Sheet Rev.00



General specifications				
Type of machine	Temperature controlled impulse sealer (PSR TC)			
//	Temperature controlled vacuum impulse sealer (VAC PSR TC)			
Models	520	720	1020	
Machine dimensions WxDxH	615 x 512 x 257 mm 815 x 512 x 257 mm 1115 x 512 x 2		1115 x 512 x 257 mm	
Weight	40 kg 45 kg 47 kg		47 kg	
Seal length	520 mm	720 mm	1020 mm	
Seal width	8 mm			
Seal system	Bi-active seal, flat seal			
Control system	Audion Temperature Controller (ATC) + Audion LCD Keypanel (ALK)			
Covering	Stainless steel			
Power supply	115 V – 1ph – 50/60Hz			
· · · · · · · · · · · · · · · · · · ·	230 V – 1ph – 50/60Hz			
Power consumption	2500 W	3000 W	2600 W	
Pneumatic supply	0.6 MPa (min) – 1.0 MPa (max)			
Noise level	≤ 85 (dB(A)			





Technical specifications			
Recipe	Storage 10 recipes		
Process parameters	Seal temperature Setting range Tolerance range Accuracy Seal time Setting range Cooling temperature Setting range	100 – 200 °C 0 – 20 °C (default 5 °C) +/- 3°C or +/- 2% (whichever is larger) 0.0 – 10.0 sec. 50 – 150 °C	
Adjustable parameters	Fine tuning for calibration	Seal temperature	
Parameter monitoring	Alarm beyond tolerance	Seal temperature	
System & functions	Login level	Operator Supervisor (password access) Administrator (password access)	
	Language	English	
	Counter	Bag counter (resettable) Machine counter (non-resettable)	



Audion Temperature Controller (ATC)



Audion LCD Keypanel (ALK)



SPM-CONFMotorized support in stainless steel for 520 - 720 - 1020 models (controlled by button on frame)PSR SPM WL EPWider legs to place the support legs around euro pallet Additional option for SPM-CONFBag supportBSPAdditional option for SPM-CONFBag supportBSPMMotorized bag support in stainless steel for 720 - 1020 models Additional option for SPM-CONFWork tableWTWork table in stainless steel for 720 - 1020 models Additional option for SPM-CONFWork tableWTWork table in stainless steel for 720 - 1020 models Additional option for SPM-CONFWork tableWTWork table in stainless steel for 720 - 1020 models Additional option for SPM-CONFWork tableWTWork table in stainless steel for 720 - 1020 models Additional option for SPM-CONFSealing wireSMM SWS mm seal (instead of standard 8 mm)CuttingCD200 model: 440 mm 1020 model:	Options	Codes	Descriptions	
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		8001PSRTC720	For 720 model	
		8001PSRTC1020	For 1020 model	

(*) These options are only available for vacuum models.



Power cables	Codes	Descriptions
	PCUK	Power cable for UK
Power cables	РССН	Power cable for Switzerland
Power cables	PCUS	Power cable for USA / Japan
	PCCN	Power cable for China

Accessories / Services	Codes	Descriptions
Parameter verification	ATM	Seal temperature verification set
Calibration	KAL	Audion factory calibration for seal temperature
	FAT	Factory Acceptance Test conducted to determine if the CRS are met.
Tests	FSTP	In our factory, a test is performed with the customer's film(s) to program the machine with the most appropriate settings for optimal packaging quality and seal integrity.
	SIT	Seal integrity test performed by Audion service department. Includes: Peel test, Dye penetration test and Seal check (Price per hour)
	ASC SHEET	Audion seal check sheet, box 100 units, 175 mm x 75 mm
Test kit	ASC ROLL	Audion seal check on roll, 50m x 75 mm
	ASC INK-B	Audion seal check blue ink, bottle with pipette, 50 ml

Measuring instruments	for parameter verification
Seal temperature	 Measurement range: -50°C to 260°C Resolution: 0,1°C (up to 199,9°C) / 1 °C (above 200°C) Accuracy display unit: 0.3% of reading + 1°C Accuracy sensor: +/- 2,2 °C or +/- 0,3% of measurement (whichever is larger) Measuring rate: 2,5 per second Minimum and maximum values readable Operating conditions: +5 50 °C, 30 – 70% RH (non-condensing) Power supply: 9V battery Battery life: +/- 100 hours Dimensions: 63 (W) x 186mm (L) x 40mm (D)
ATM	• Weight: 350 grams