

Together we make the perfect package

Power Sealer TC

Temperature Controlled (Vacuum) Impulse Sealer

(VAC) PSR TC

Equipped with: ATC + ALK Version 1.01_01

Technical Specification Sheet Rev.00



| General specifications | | | | |
|---------------------------------------|---|--------|---------------------|--|
| Type of machine | Temperature controlled impulse sealer (PSR TC) | | | |
| // | Temperature controlled vacuum impulse sealer (VAC PSR TC) | | | |
| Models | 520 | 720 | 1020 | |
| Machine dimensions WxDxH | 615 x 512 x 257 mm 815 x 512 x 257 mm 1115 x 512 x 2 | | 1115 x 512 x 257 mm | |
| Weight | 40 kg 45 kg 47 kg | | 47 kg | |
| Seal length | 520 mm | 720 mm | 1020 mm | |
| Seal width | 8 mm | | | |
| Seal system | Bi-active seal, flat seal | | | |
| Control system | Audion Temperature Controller (ATC) + Audion LCD Keypanel (ALK) | | | |
| Covering | Stainless steel | | | |
| Power supply | 115 V – 1ph – 50/60Hz | | | |
| · · · · · · · · · · · · · · · · · · · | 230 V – 1ph – 50/60Hz | | | |
| Power consumption | 2500 W | 3000 W | 2600 W | |
| Pneumatic supply | 0.6 MPa (min) – 1.0 MPa (max) | | | |
| Noise level | ≤ 85 (dB(A) | | | |





| Technical specifications | | | |
|--------------------------|--|---|--|
| Recipe | Storage 10 recipes | | |
| Process parameters | Seal temperature Setting range Tolerance range Accuracy Seal time Setting range Cooling temperature Setting range | 100 – 200 °C 0 – 20 °C (default 5 °C) +/- 3°C or +/- 2% (whichever is larger) 0.0 – 10.0 sec. 50 – 150 °C | |
| Adjustable parameters | Fine tuning for calibration | Seal temperature | |
| Parameter monitoring | Alarm beyond tolerance | Seal temperature | |
| System & functions | Login level | Operator Supervisor (password access) Administrator (password access) | |
| | Language | English | |
| | Counter | Bag counter (resettable) Machine counter (non-resettable) | |



Audion Temperature Controller (ATC)



Audion LCD Keypanel (ALK)



| SPM-CONFMotorized support in stainless steel for 520 - 720 - 1020 models (controlled by button on frame)PSR SPM WL EPWider legs to place the support legs around euro pallet Additional option for SPM-CONFBag supportBSPAdditional option for SPM-CONFBag supportBSPMMotorized bag support in stainless steel for 720 - 1020 models Additional option for SPM-CONFWork tableWTWork table in stainless steel for 720 - 1020 models Additional option for SPM-CONFWork tableWTWork table in stainless steel for 720 - 1020 models Additional option for SPM-CONFWork tableWTWork table in stainless steel for 720 - 1020 models Additional option for SPM-CONFWork tableWTWork table in stainless steel for 720 - 1020 models Additional option for SPM-CONFSealing wireSMM SWS mm seal (instead of standard 8 mm)CuttingCD200 model: 440 mm 1020 model: | Options | Codes | Descriptions | |
|---|----------------------|---------------|---|--|
| SupportWFWstandard grey wheels)RBRoller conveyor in stainless steel for 520 - 720 - 1020 modelsSPM-CONFMotorized support in stainless steel for 520 - 720 - 1020 modelsAdditional option for SPM-CONFAdditional option for SPM-CONFBag supportBSPBag support in stainless steel for 520 - 720 - 1020 modelsAdditional option for SPM-CONFBSPMMotorized bag support in stainless steel for 720 - 1020 modelsWork tableWTWork table in stainless steel for 720 - 1020 modelsSealing wireSMM SWS mm seal (instead of standard 8 mm)CuttingCDS20 model: 440 mm 720 model: 440 mmNozzlesWNOZ (*)Adjustable nozzle in 2 positions (ENOZ included, 20mm wide, 45mm longer than standard)NozzlesWVFR (*)Manual vacuum flow regulator on VAC PSR TC modelsVacuumWVFR (*)Manual vacuum flow regulator on VAC PSR TC modelsVSF (*)Vacuum flow PSR EXH ISTDischarge of used compressed air outside of machine (valves, air cylinders + Venturi pump)Bag stretchingBSTBag stretchers for 720 - 1020 modelsBag stretchingBSTBag stretchers for SDC - 020 modelsSpecial constructionFME SElectrical foot operationFME SElectrical foot operationSILAFOOT pedalFFPPneumatic foot operationFME SElectrical foot operation with stainless steel protection cover every vacuum cycle)FIlterTFCThe ShGine poor construction< | | SP PSR | Support in stainless steel 520 – 720 – 1020 models | |
| Support SPM-CONF Motorized support in stainless steel for 520 – 720 – 1020 models (controlled by button on frame) PSR SPM WL EP Wider legs to place the support legs around euro pallet Additional option for SPM-CONF Bag support BSP Bag support in stainless steel for 520 – 720 – 1020 models Additional option for SPM-CONF Bag support BSP Motorized bag support in stainless steel for 720 – 1020 models Additional option for SPM-CONF Work table WT Work table in stainless steel for 720 – 1020 models Additional option for SPM-CONF Sealing wire SMM SW S mm seal (instead of standard 8 mm) Cutting device - effective cutting length: 520 model: 440 mm 1020 model: 440 mm 1020 model: 440 mm Nozzles WNOZ (*) Wide vacuum nozzle (85 mm wide) Nozzles MVT (*) Zom3 Venturi pump WVF (*) Manual vacuum flow regulator on VAC PSR TC models VsF (*) Vacuum skip Discharge of used compressed air outside of machine (valves, air (*) VSF (*) Vacuum skip Discharge of used compressed air outside of machine (valves, air (*) Fy PSR EXH COMP Discharge of used compressed air outside of machine (valves, air (*) Fy Fiber Peneumatic foot operation Foot pedal | Support | WPW | • • | |
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| PSK SPM WL EPAdditional option for SPM-CONFBag supportBSPBag support in stainless steel for 520 - 720 - 1020 models Additional option for SP PSK / SPM-CONFBag wiperBSPMMotorized bag support in stainless steel for 720 - 1020 models Additional option for SPM-CONFWork tableWTWork table in stainless steel or 720 - 1020 models Additional option for SPM-CONFSealing wireSMM SW5 mm seal (instead of standard 8 mm)CuttingCutting device - effective cutting length: 520 model: 440 mm 1020 model: 440 mm 1020 model: 440 mm 1020 model: 440 mm 1020 model: 440 mmNozzlesWNOZ (*)Adjustable nozzle (85 mm wide)ANOZ (*)Adjustable nozzle (85 mm wide)VacuumWVT (*)20m3 Venturi pumpVacuumMVF (*)Manual vacuum flow regulator on VAC PSR TC modelsVacuumPSR EXH COMPDischarge of used compressed air outside of machine (valves, air cylinders + Venturi pump)External air exhaustPSR EXH COMPDischarge of used compressed air outside of machine (valves, air cylinders)Bag stretchingBSTBag stretchers for 720 - 1020 modelsBag stretchingESTBag stretchers for 720 - 1020 modelsFort pedalPFPPneumatic foot operationFME 5Electrical foot operationSpecial constructionSILASillcone poor constructionSILASillcome poor constructionFILETrick film configurationFW 5PSI - 1P - 50/60Hz versionFW 5Price ejection system for powder filterVooden case | | SPM-CONF | (controlled by button on frame) | |
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| Sealing wireSMM SWS mm seal (instead of standard 8 mm)CuttingCDCutting device - effective cutting length: S20 model: 440 mm 1020 model: 440 mm 1020 model: 440 mm | | BSPM | | |
| CuttingCutting device - effective cutting length: 520 model: 440 mm 720 modelVacuum Vacuum Vacuum Vacuum VSF (*)WNOZ (*) Vacuum skip VSF (*)Vanual vacuum flow regulator on VAC PSR TC models VSF (*) VSF (*)Bag stretching Bag stretching Fot pedalBST BST Bag stretching bST A WNOZ Adjustment for BST in combination with WNOZ (wide nozzle) PFP Pheumatic foot operation FME S Electrical foot operation with stainless steel protection coverSpecial constructionESD Electrical foot operation with stainless steel protection cover ESD Electro-static discharge constructionSpecial constructionFES (*) Particle ejection system (clears the vacuum lines of debris after every vacuum cycle) TFC TFC Thick film configuration 115V 115V - 1P - 50/60Hz versionFilter WS (* | Work table | WT | Work table in stainless steel, attached to machine | |
| CuttingCD520 model: 440 mm 720 model: 440 mm 1020 model: 440 mmNozzlesWNOZ (*)Adjustable nozzle (85 mm wide)MuterANOZ (*)Adjustable nozzle in 2 positions (ENOZ included, 20mm wide, 45mm longer than standard)MuterHVT (*)20m3 Venturi pumpVacuumMVF (*)Manual vacuum flow regulator on VAC PSR TC modelsVsF (*)Vacuum skipExternal air exhaustPSR EXH (SM)Discharge of used compressed air outside of machine (valves, air cylinders + Venturi pump)PSR EXH ISTDischarge of used compressed air outside of machine (valves and air cylinders + Venturi pump)Bag stretchingBSTBag stretchers for 720 – 1020 modelsBag stretchingBST A WNOZAdjustment for BST in combination with WNOZ (wide nozzle)PF0Pheumatic foot operationFoot pedalFME SElectrical foot operation with stainless steel protection coverSpecial constructionSILASilicone poor constructionSpecial constructionPES (*)Particle ejection system (clears the vacuum lines of debris after every vacuum cycle)FilterQCS (*)Quick cleaning system for powder filterFilterQCS (*)Quick cleaning system for powder filter wK ser separator: for separating liquids in the filter (when liquids are sucked up during vacuuming)Mooden case for overse transport protectionS001PSRTC200For 720 model | Sealing wire | 5MM SW | 5 mm seal (instead of standard 8 mm) | |
| NozzlesANOZ (*)Adjustable nozzle in 2 positions (ENOZ included, 20mm wide, 45mm longer than standard)WacuumHVT (*)20m3 Venturi pumpWVFR (*)Manual vacuum flow regulator on VAC PSR TC modelsVSF (*)Vacuum skipExternal air exhaustPSR EXH COMP (*)Discharge of used compressed air outside of machine (valves, air cylinders + Venturi pump)Bag stretchingBSTBag stretchers for 720 – 1020 modelsBag stretchingBSTBag stretchers for 720 – 1020 modelsFoot pedalPFPPneumatic foot operationFNE SElectrical foot operationFNE SElectrical foot operationFNE SElectrical foot operationFNE SElectro-static discharge constructionSpecial constructionSILAFILASilicone poor constructionFILA115V115V - 1P - 50/60Hz versionFilterQCS (*)Quick cleaning system for powder filterWooden case for oversea transport protection8001PSRTC520For 520 model8001PSRTC520For 520 model | Cutting | CD | 520 model: 440 mm 720 model: 440 mm | |
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| VacuumMVFR (*)Manual vacuum flow regulator on VAC PSR TC modelsVSF (*)Vacuum skipExternal air exhaustPSR EXH COMP (*)Discharge of used compressed air outside of machine (valves, air cylinders + Venturi pump)Bag stretchingBSTDischarge of used compressed air outside of machine (valves and air cylinders)Bag stretchingBSTBag stretchers for 720 – 1020 modelsBag stretchingBST A WNOZAdjustment for BST in combination with WNOZ (wide nozzle)Poot pedalPFPPneumatic foot operationFME SElectrical foot operation with stainless steel protection coverSpecial constructionSILASilicone poor constructionSpecial constructionSILASilicone poor constructionFILETPCThick film configurationFilterI15V115V - 1P - 50/60Hz versionFilterQCS (*)Quick cleaning system for powder filterWooden case for oversa transport protection8001PSRTC520For 520 modelB01PSRTC720For 720 modelFor 720 model | Nozzles | ANOZ (*) | | |
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| PSR EXH COMP (*)Discharge of used compressed air outside of machine (valves, air cylinders + Venturi pump)External air exhaustPSR EXH ISTDischarge of used compressed air outside of machine (valves and air cylinders)Bag stretchingBSTBag stretchers for 720 – 1020 modelsBag stretchingBST A WNOZAdjustment for BST in combination with WNOZ (wide nozzle)Poot pedalPFPPneumatic foot operationFME SElectrical foot operation with stainless steel protection coverSpecial constructionSILASilicone poor constructionPES (*)Particle ejection system (clears the vacuum lines of debris after every vacuum cycle)FilterPF (*)Powder Filter (density 80 microns)FilterQCS (*)Quick cleaning system for powder filterWooden case for oversea transport protection8001PSRTC520For 520 modelWooden case for oversea transport protection8001PSRTC720For 720 model | Vacuum | MVFR (*) | Manual vacuum flow regulator on VAC PSR TC models | |
| External air exhaust(*)cylinders + Venturi pump)PSR EXH ISTDischarge of used compressed air outside of machine (valves and air cylinders)Bag stretchingBSTBag stretchers for 720 – 1020 modelsBag stretchingBST A WNOZAdjustment for BST in combination with WNOZ (wide nozzle)Foot pedalPFPPneumatic foot operationFME SElectrical foot operation with stainless steel protection coverSpecial constructionSILASilicone poor constructionSpecial constructionPES (*)Particle ejection system (clears the vacuum lines of debris after every vacuum cycle)FILERPF(*)Powder Filter (density 80 microns)FilterQCS (*)Quick cleaning system for powder filterWooden case for oversea transport protection8001PSRTC520For 520 modelMondel8001PSRTC720For 720 model | | VSF (*) | Vacuum skip | |
| PSR EXH ISTDischarge of used compressed air outside of machine (valves and air cylinders)Bag stretchingBSTBag stretchers for 720 – 1020 modelsBag stretchingBST A WNOZAdjustment for BST in combination with WNOZ (wide nozzle)Foot pedalPFPPneumatic foot operationFME SElectrical foot operation with stainless steel protection coverSpecial constructionSILASilicone poor constructionSpecial constructionPES (*)Particle ejection system (clears the vacuum lines of debris after every vacuum cycle)FilterTFCThick film configurationFilterQCS (*)Quick cleaning system for powder filter water separator: for separating liquids in the filter (when liquids are sucked up during vacuuming)Wooden case for oversea transport protection8001PSRTC520For 720 model | External air exhaust | | cylinders + Venturi pump) | |
| Bag stretchingBST A WNOZAdjustment for BST in combination with WNOZ (wide nozzle)Bot pedalPFPPneumatic foot operationFME SElectrical foot operation with stainless steel protection coverSpecial constructionSILASilicone poor constructionSpecial constructionPES (*)Particle ejection system (clears the vacuum lines of debris after every vacuum cycle)TFCThick film configuration115V115V - 1P - 50/60Hz versionFilterQCS (*)Quick cleaning system for powder filterWooden case for oversea transport protection8001PSRTC520For 520 model8001PSRTC720For 720 model | | PSR EXH IST | | |
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| Foot pedalFME SElectrical foot operation with stainless steel protection coverFME SElectrical foot operation with stainless steel protection coverESDElectro-static discharge constructionSILASilicone poor constructionPES (*)Particle ejection system (clears the vacuum lines of debris after every vacuum cycle)TFCThick film configuration115V115V - 1P - 50/60Hz versionFilterPF (*)Powder Filter (density 80 microns)QCS (*)Quick cleaning system for powder filter are sucked up during vacuuming)Wooden case for oversea transport protection8001PSRTC520For 720 modelFor 720 model | Dag stretering | BST A WNOZ | Adjustment for BST in combination with WNOZ (wide nozzle) | |
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| Special constructionSILASilicone poor constructionPES (*)Particle ejection system (clears the vacuum lines of debris after every vacuum cycle)TFCThick film configuration115V115V - 1P - 50/60Hz versionFilterPF (*)Powder Filter (density 80 microns)QCS (*)Quick cleaning system for powder filterWS (*)Water separator: for separating liquids in the filter (when liquids are sucked up during vacuuming)Wooden case for oversea transport protection8001PSRTC720For 720 model8001PSRTC720 | | FME S | Electrical foot operation with stainless steel protection cover | |
| Special constructionPES (*)Particle ejection system (clears the vacuum lines of debris after every vacuum cycle)TFCThick film configuration115V115V - 1P - 50/60Hz versionFilterPF (*)Powder Filter (density 80 microns)QCS (*)Quick cleaning system for powder filterWS (*)Water separator: for separating liquids in the filter (when liquids are sucked up during vacuuming)Wooden case for oversea transport protection8001PSRTC720For 720 modelFor 720 model | | ESD | Electro-static discharge construction | |
| Special constructionPES (*)every vacuum cycle)TFCThick film configuration115V115V - 1P - 50/60Hz versionFilterPF (*)Powder Filter (density 80 microns)QCS (*)Quick cleaning system for powder filterWS (*)Water separator: for separating liquids in the filter (when liquids are sucked up during vacuuming)Wooden case for oversea transport protection8001PSRTC520For 720 modelFor 720 model | | SILA | Silicone poor construction | |
| 115V115V - 1P - 50/60Hz versionFilterPF (*)Powder Filter (density 80 microns)QCS (*)Quick cleaning system for powder filterWS (*)Water separator: for separating liquids in the filter (when liquids are sucked up during vacuuming)Wooden case for oversea transport protection8001PSRTC520For 520 model8001PSRTC720For 720 model | Special construction | PES (*) | | |
| FilterPF (*)Powder Filter (density 80 microns)QCS (*)Quick cleaning system for powder filterWS (*)Water separator: for separating liquids in the filter (when liquids are sucked up during vacuuming)Wooden case for oversea transport protection8001PSRTC520For 520 model8001PSRTC720For 720 model | | TFC | Thick film configuration | |
| FilterQCS (*)Quick cleaning system for powder filterWS (*)Water separator: for separating liquids in the filter (when liquids are sucked up during vacuuming)Wooden case for oversea transport protection8001PSRTC520For 520 model8001PSRTC720For 720 model | | 115V | 115V - 1P - 50/60Hz version | |
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| Wooden case for oversea transport protection 8001PSRTC720 For 720 model | | WS (*) | | |
| transport protection For 720 model | Mandan and far aver | 8001PSRTC520 | For 520 model | |
| | | 8001PSRTC720 | For 720 model | |
| | | 8001PSRTC1020 | For 1020 model | |

(*) These options are only available for vacuum models.



| Power cables | Codes | Descriptions |
|--------------|-------|-----------------------------|
| | PCUK | Power cable for UK |
| Power cables | РССН | Power cable for Switzerland |
| Power cables | PCUS | Power cable for USA / Japan |
| | PCCN | Power cable for China |

| Accessories / Services | Codes | Descriptions |
|------------------------|-----------|---|
| Parameter verification | ATM | Seal temperature verification set |
| Calibration | KAL | Audion factory calibration for seal temperature |
| | FAT | Factory Acceptance Test conducted to determine if the CRS are met. |
| Tests | FSTP | In our factory, a test is performed with the customer's film(s) to program the machine with the most appropriate settings for optimal packaging quality and seal integrity. |
| | SIT | Seal integrity test performed by Audion service department. Includes: Peel test, Dye penetration test and Seal check (Price per hour) |
| | ASC SHEET | Audion seal check sheet, box 100 units, 175 mm x 75 mm |
| Test kit | ASC ROLL | Audion seal check on roll, 50m x 75 mm |
| | ASC INK-B | Audion seal check blue ink, bottle with pipette, 50 ml |

| Measuring instruments | for parameter verification |
|-----------------------|--|
| Seal temperature | Measurement range: -50°C to 260°C Resolution: 0,1°C (up to 199,9°C) / 1 °C (above 200°C) Accuracy display unit: 0.3% of reading + 1°C Accuracy sensor: +/- 2,2 °C or +/- 0,3% of measurement (whichever is larger) Measuring rate: 2,5 per second Minimum and maximum values readable Operating conditions: +5 50 °C, 30 – 70% RH (non-condensing) Power supply: 9V battery Battery life: +/- 100 hours Dimensions: 63 (W) x 186mm (L) x 40mm (D) |
| ATM | • Weight: 350 grams |