



AUDION

Packaging Machines

Together we make the perfect package

**Horizontal Continuous
Band Sealer**

D 547 AHS

**Equipped with:
Digital Control Panel**

**Technical
Specification Sheet**

Rev.00

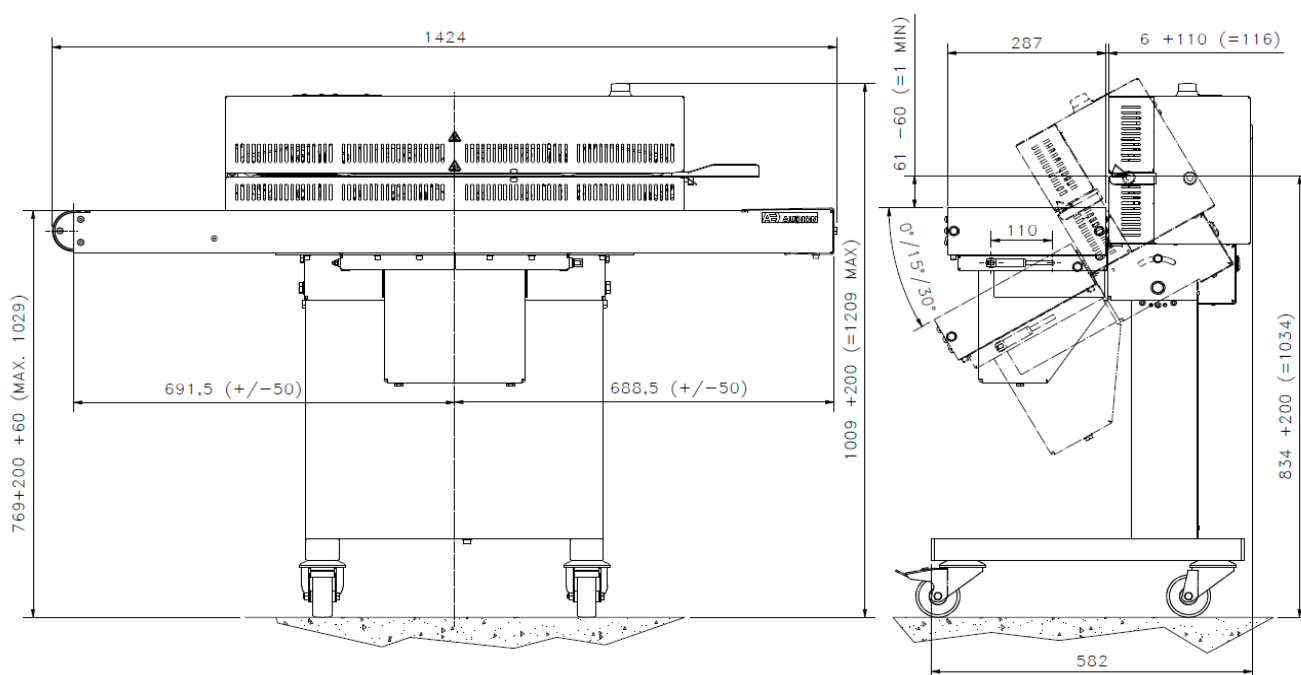


General specifications	
Type of machine	Horizontal Continuous Band Sealer
Model	D 547 AHS
Machine dimensions WxDxH	1424 x 582 x 1009 (with conveyor belt)
Weight	~110 kg
Seal width	10 mm (option 20 mm)
Seal system	Flat seal
Bag material	PE / PP /Cellophane / PVC, Paper laminates, (Alu) laminates up to 0,2mm
Material thickness	min. 25 / max. 150 micron
Bag length	min. 55 / max. 460 mm
Max. carrying weight	10 kg
Control system	Digital membrane control panel
Data transfer	Not possible
Covering	Stainless steel
Sealing height adjustable range	835mm + 200 = max. 1035 mm
Conveyor belt height adjustable range	769 + 60mm = max. 829 mm
Conveyor belt width	250 mm
Power supply	230 V (option 115V) – 1ph – 50/60Hz
Power consumption	1100 W
Noise level	< 85 dB(A)
IP rating	IP20
Applicable standards	EN-ISO 12100: 11-2010, EN-ISO 14118: 02-2018, EN-IEC 60204-1: 2018, EN-ISO 13732-1: 09-2008, EN-ISO 13850: 11-2015

Technical specifications

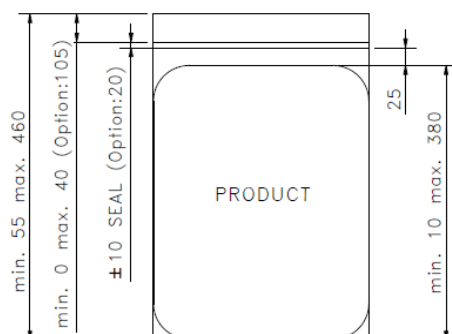
Recipe	Storage	9 recipes
Process parameters	Seal temperature: Setting range Tolerance range	max. 250°C Default 5 °C
	Seal speed	Variable, up to 10 meters per minute

Machine dimensions



Bag size range

IN HORIZONTAL ADJUSTMENT
WITH CONVEYOR



Options	Descriptions
Printer option:	Inkjet printer for adding personalized text, counter, date, expiry date, pictures and logos of JPG or BMP format and barcodes / QR codes.
PTFE protect program:	Enables you to keep the machine on the set seal temperature whilst temporarily not sealing bags. Prevents the PTFE belts from burning.
Extra seal width:	20 mm (useful for bags with eurolog).
Operating direction:	Left to right (instead of right to left)
115V	Machine in 115V configuration (instead of 230V)